

# INSPECTION CERTIFICATE EN10204 3.1



ISO 9001:2008

CERT NO.: 32930

MANUFACTURE: XIAN RAINA INDUSTRY CO., LTD

CERTIFICATE EN 10204 3.1

CERTIFICATE NO.20110909



Pressure Equipment Directive 97/23/EC(PEC)

CERT NO.: CN.CE.0450-09/09

DATE: MAR.12,2012

<b>CUSTOMER:</b> PEZOS EXPORT-IMPORT DOO VLADANA DESNICE 35 PETROVARADIN SERBIA			<b>WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE STANDARDS &amp; SPECIFICATIONS.</b>														
<b>MATERIAL GRADE:</b>		<b>C22.8</b>	<b>INSPECTION SATISFACTORY</b>								<b>MANUFACTURING METHOD</b>						
<b>ORDER NO.:</b>		<b>RN160112-213</b>	VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE														
<b>INVOICE No.:</b>		<b>RA1201032213</b>	<b>CHEMICAL COMPOSITION</b>										<b>MECHANICAL TESTS</b>				
<b>L/C NO.:</b>		<b>70071-002650/SG</b>	<b>C%</b>	<b>Si%</b>	<b>Mn%</b>	<b>S%</b>	<b>P%</b>	<b>Cr%</b>	<b>Al%</b>	<b>Ti%</b>	<b>N%</b>	<b>T.S MPA</b>	<b>Y.S MPA</b>	<b>ELONG- ATION %</b>	<b>R.A. %</b>	<b>HARD- NESS HB</b>	
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>															
		<b>CARBON STEEL FORGED FLANGES</b>															
		DIN 2631 C22.8 NECK FLANGES															
10603255	50	DN 50/ 60.3mm NP 6 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
		DIN 2632 C22.8 NECK FLANGES															
10603255	5	DN 200/ 219.1mm NP 10 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
		DIN 2633 C22.8 NECK FLANGES															
10603255	200	DN 15/ 21.3mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	100	DN 20/ 26.9mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
XIAN RAINA INDUSTRY CO., LTD																	
EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.																	

邓琦

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<b>CUSTOMER:</b> PEZOS EXPORT-IMPORT DOO VLADANA DESNICE 35 PETROVARADIN SERBIA			<b>WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE STANDARDS &amp; SPECIFICATIONS.</b>														
<b>MATERIAL GRADE:</b>		<b>C22.8</b>		<b>INSPECTION SATISFACTORY</b>								<b>MANUFACTURING METHOD</b>					
<b>ORDER NO.:</b>		<b>RN160112-213</b>		VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE													
<b>INVOICE No.:</b>		<b>RA1201032213</b>		<b>CHEMICAL COMPOSITION</b>								<b>MECHANICAL TESTS</b>					
<b>L/C NO.:</b>		<b>70071-002650/SG</b>		<b>C%</b>	<b>Si%</b>	<b>Mn%</b>	<b>S%</b>	<b>P%</b>	<b>Cr%</b>	<b>Al%</b>	<b>Ti%</b>	<b>N%</b>	<b>T.S MPA</b>	<b>Y.S MPA</b>	<b>ELONG- ATION %</b>	<b>R.A. %</b>	<b>HARD- NESS HB</b>
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>															
		<b>CARBON STEEL FORGED FLANGES</b>															
10603255	350	DN 25/ 33.7mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	450	DN 32/ 42.4mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	400	DN 40/ 48.3mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	1000	DN 50/ 60.3mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	200	DN 65/ 76.1mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	800	DN 80/ 88.9mm NP16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	600	DN 100/114,3mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	200	DN 125/139,7mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
10603255	200	DN 150/168,3mm NP 16 WNRF		0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE (97/23/EC) BY EURO CERT. CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF THE																	
EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.																	

西安瑞懋实业股份有限公司  
XI AN RAINA INDUSTRY CO., LTD  
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CERTIFICATE NO.20110909



ISO 9001:2008

CERT NO.: 32930

DATE: MAR.12,2012



Pressure Equipment Directive 97/23/EC(PEC)

CERT NO.: CN.CE.0450-09/09

<b>CUSTOMER:</b> PEZOS EXPORT-IMPORT DOO VLADANA DESNICE 35 PETROVARADIN SERBIA			<b>WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE STANDARDS &amp; SPECIFICATIONS.</b>														
<b>MATERIAL GRADE:</b> C22.8			<b>INSPECTION SATISFACTORY</b> VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE								<b>MANUFACTURING METHOD</b>						
<b>ORDER NO.:</b> RN160112-213			<b>CHEMICAL COMPOSITION</b>										<b>MECHANICAL TESTS</b>				
<b>INVOICE No.:</b> RA1201032213			C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
<b>L/C NO.:</b> 70071-002650/SG																	
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>															
<b>CARBON STEEL FORGED FLANGES</b>																	
10603255	100	DN 200/ 219.1mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	40	DN 250/ 273.0mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	10	DN 300/ 323.9mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	3	DN 350/ 355.6mm NP 16 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
DIN 2635 C22.8 NECK FLANGES																	
10603255	10	DN 15/ 21.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	10	DN 20/ 26.9mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	20	DN 25/ 33.7mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	50	DN 40/ 48.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE (97/23/EC) BY EURO CERT. CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF THE																	
EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.																	

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<b>MATERIAL GRADE:</b> C22.8			<b>INSPECTION SATISFACTORY</b> VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE								<b>MANUFACTURING METHOD</b>						
<b>ORDER NO.:</b> RN160112-213			<b>CHEMICAL COMPOSITION</b>										<b>MECHANICAL TESTS</b>				
<b>INVOICE No.:</b> RA1201032213			C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
<b>L/C NO.:</b> 70071-002650/SG																	
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>															
<b>CARBON STEEL FORGED FLANGES</b>																	
10603255	200	DN 50 /60.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	50	DN 65/ 76.1mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	80	DN 80/88.9mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
10603255	5	DN 150/168.3mm NP 40 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
DIN 2634 C22.8 NECK FLANGES																	
10603255	10	DN 200/219.1mm NP 25 WNRF	0.19	0.24	0.7	0.008	0.01	0.18	0.036			505	300	28		152	
BLIND FLANGES Form B																	
DIN2527 C22.8 BLIND FLANGES																	
10603264	10	DN20/26.9mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
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<b>MATERIAL GRADE:</b>		<b>C22.8</b>	<b>INSPECTION SATISFACTORY</b> VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE								<b>MANUFACTURING METHOD</b>						
<b>ORDER NO.:</b>		<b>RN160112-213</b>	<b>CHEMICAL COMPOSITION</b>										<b>MECHANICAL TESTS</b>				
<b>INVOICE No.:</b>		<b>RA1201032213</b>	<b>C%</b>	<b>Si%</b>	<b>Mn%</b>	<b>S%</b>	<b>P%</b>	<b>Cr%</b>	<b>Al%</b>	<b>Ti%</b>	<b>N%</b>	<b>T.S MPA</b>	<b>Y.S MPA</b>	<b>ELONG- ATION %</b>	<b>R.A. %</b>	<b>HARD- NESS HB</b>	
<b>L/C NO.:</b>		<b>70071-002650/SG</b>															
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>															
<b>CARBON STEEL FORGED FLANGES</b>																	
10603264	10	DN25/33.7mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN40/48.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	30	DN50/60.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	20	DN80/88.9mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	30	DN100/114.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	20	DN125/139.7mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN150/168.3mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	5	DN200/219.1mm PN16	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE (97/23/EC) BY EURO CERT. CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF THE																	
EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.																	

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DATE: MAR.12,2012

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<b>MATERIAL GRADE:</b> C22.8			<b>INSPECTION SATISFACTORY</b> VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UITRCASONIC TEST: ACCEPTABLE								<b>MANUFACTURING METHOD</b>						
<b>ORDER NO.:</b> RN160112-213			<b>CHEMICAL COMPOSITION</b>										<b>MECHANICAL TESTS</b>				
<b>INVOICE No.:</b> RA1201032213			C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S MPA	Y.S MPA	ELONG- ATION %	R.A. %	HARD- NESS HB	
<b>L/C NO.:</b> 70071-002650/SG																	
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>															
		<b>CARBON STEEL FORGED FLANGES</b>															
		FLAT FLANGES DIN 2576															
		DIN2576 C22.8 FLAT FLANGE															
10603264	30	DN200/219,1mm PN10 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN20/26.9mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	10	DN32/42.4mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	50	DN40/48.3mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	300	DN50/60.3mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	100	DN65/76,1mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
10603264	100	DN80/88,9mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29		153	
SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,																	
TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED																	
ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE (97/23/EC) BY EURO CERT. CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF THE																	
EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.																	

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CERTIFICATE NO. 20110909



ISO 9001:2008

CERT NO.: 32930



Pressure Equipment Directive 97/23/EC (PEC)

CERT NO.: CN.CE.0450-09/09

DATE: MAR. 12, 2012

<b>CUSTOMER:</b> PEZOS EXPORT-IMPORT DOO VLADANA DESNICE 35 PETROVARADIN SERBIA			<b>WE HEREBY CERTIFY THAT THE PRODUCT DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE STANDARDS &amp; SPECIFICATIONS.</b>														
																<b>INSPECTION SATISFACTORY</b> VISUAL INSPECTION: ACCEPTABLE DIMENSIONAL INSPECTION: ACCEPTABLE UTRCASONIC TEST: ACCEPTABLE	
<b>MATERIAL GRADE:</b>	C22.8		<b>CHEMICAL COMPOSITION</b> C%   Si%   Mn%   S%   P%   Cr%   Al%   Ti%   N%										<b>MECHANICAL TESTS</b>				
<b>ORDER NO.:</b>	RN160112-213												T.S	Y.S	ELONG-	R.A. %	HARD-
<b>INVOICE No.:</b>	RA1201032213		C%	Si%	Mn%	S%	P%	Cr%	Al%	Ti%	N%	T.S	Y.S	ELONG-	R.A. %	HARD-	
<b>L/C NO.:</b>	70071-002650/SG		MPA	MPA	ATION %	%	HB	MPA	MPA	ATION %	%	HB	MPA	MPA	ATION %	%	HB
<b>HEAT NO.</b>	<b>QTY</b>	<b>DESCRIPTION</b>	MPA	MPA	ATION %	%	HB	MPA	MPA	ATION %	%	HB	MPA	MPA	ATION %	%	HB
		<b>CARBON STEEL FORGED FLANGES</b>															
10603264	50	DN100/114.3mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29			153
10603264	20	DN150/168.3mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29			153
10603264	5	DN200/219.1mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29			153
10603264	5	DN250/273.0mm PN16 RF	0.200	0.24	0.71	0.006	0.011	0.19	0.033			500	310	29			153
		SHOWING: 100 PCT VISUAL INSPECTION, 100 PCT DIMENSIONAL INSPECTION, 100 PCT ULTRASONIC TEST INSPECTION,															
		TESTING OF MATERIAL AND TESTING OF MATERIAL DISCREPANCIES. HEAT TREATMENT: +N, NORMALIZED. REMARKS CERTIFIED															
		ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE (97/23/EC) BY EURO CERT. CERTIFICATION BODY FOR PRESSURE EQUIPMENT OF THE															
		EURO CERT: NOTIFIED BODY, REG. NO. CN.CE.0450-09/09. NORMALIZED AT 920 DEGREES FOR 0.5 HOURS, COOLED IN STILL AIR.															

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 XI AN RAINA INDUSTRY CO., LTD.

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